

5TH CATEGORY - HISTORIC RACING GROUP N APPROVED VEHICLE SPECIFICATION

This form details the approved specifications of individual vehicle models in the 5th Category Historic car group. To be issued with an Historic Log Book, cars need to comply with these specifications, the physical appearance shown in the illustrations and the general historic rules as detailed in the current Motorsport Australia Manual.

Make of Car:	Chevrolet	Model:	Chevy II Nova
Period of Original Manufacture:	1964-1965		
Motorsport Australia Historic Group:	: Nb		
Date of Issue of this Document:	: 25 September 2021		





Refer to Motorsport Australia Manual of Motor Sport, Vehicle Eligibility, Historic Touring Cars, General Requirements & Nc Regulations for permitted modifications.

	Opdate Log				
May 2020	GM Motorsport Block Part # 88962516 added				

Update Log

1.1. CHASSIS

Description:	Uni body, with sub frames		
Period of Manufacture:	1964-65		
Manufacturer:	Chevrolet		
Chassis Number From:	4#### W or N #######		
	Digits two and three denote Model series, fourth and fifth digits denote		
	body style; digit six is model year, digits eight through twelve denote		
	production sequence		
Chassis Number location:	Steel plate riveted to the left door jamb on the hinge pillar		
Material:	Steel		
Comments	None		

1.2. FRONT SUSPENSION

Description:	Independent	Independent - upper & lower wishbones		
Spring Medium:	Coil	Coil		
Damper Type:	Telescopic	Telescopic		No
Anti-sway bar:	Fitted	Fitted		No
Suspension adjustable:	Yes	Yes Method:		per and toe
Comments:	Refer to App	Refer to Appendix A		

1.3. REAR SUSPENSION

Description:	Live rear axle	Live rear axle		
Spring Medium:	Mono plate l	Mono plate leaf		
Damper Type:	Telescopic	Telescopic		No
Anti-sway bar:	Fitted	Fitted		No
Suspension adjustable:	No	No Method:		
Comments:	Refer to App	Refer to Appendix A		

1.4. STEERING

Туре:	Recirculating ball and nut Make: Chevrolet		Chevrolet
Power steering	RAM type system		
Comments	None		

1.5. BRAKES

	Front	Rear		
Туре:	Drum	Drum		
Dimensions:	241 mm x 63 mm	241 mm x up to 50 mm		
Material of drum/disc:	Cast iron	Cast iron		
No. cylinders/pots per wheel:	One	One		
Actuation:	Hydraulic	Hydraulic		
Caliper make:	N/A			
Caliper type:	N/A	N/A		
Material:	N/A	N/A		
Master cylinder make:	GM	GM		
Туре:	Dual			
Adjustable bias:	No	No		
Servo Fitted:	Optional			
Comments:	None			

2.1. ENGINE

Make:	Chevrolet	Chevrolet			
Model:	Small Block 327				
No. cylinders:	Eight	Configuration:	Vee		
Cylinder Block-material:	Cast iron	Two/Four Stroke:	Four		
Bore - Original:	101.6 mm	Max allowed:	103.1 mm		
Stroke - original:	82.55 mm	Max allowed:	82.55 mm		
Capacity - original:	5359 сс	5359 cc Max allowed: 5513 cc			
Identifying marks:	3#####	3#####			
	-	RHS of engine block, on a pad just forward of the right side (passenger)			
	cylinder head.				
Cooling method:	Liquid				
Comments:	Refer to Appendix A fo	Refer to Appendix A for component substitution:			
	GM Performation	GM Performance Small Block: 10066034			
	GM Performation	nce Small Block: 88962516			

2.2. CYLINDER HEAD

Make:	Chevro	et			
No. of valves/cylinder:	Two	Inlet:	One	Exhaust:	One
No. of ports total:	Eight	Inlet:	Four	Exhaust:	Four
No. of camshafts:	One	Location:	Block	Drive:	Chain
Valve actuation:	Pushroo	d and rocker			
Spark plugs/cylinder:	One				
Identifying marks:	N/A				
Comments:	Refer to	Refer to Appendix A for component substitution:			
	Dart Iron Eagle 180 SBC 23 Degree cast iron part no 10120010				
	• RHS "Pro Action" 23 degree Cast Iron SBC head – (180cc Intake			ead – (180cc Intake	
	Runner/64cc chamber).				
		\circ Part No. 12317 straight plug			
		o Part N	o. 12318 angle	ed plug	

2.3. LUBRICATION

Method:	Wet sump	Oil tank location:	N/A
Dry sump pump type:	No	Location:	N/A
Oil cooler standard:	No	Location:	N/A
Comments:	Oil cooler permitted.		

2.4. IGNITION SYSTEM

Туре:	Points, coil & distributor	
Make:	Delco	
Comments	Breakerless electronic ignition permitted	

2.5. FUEL SYSTEM

Carburettor Make:	Rochester	Model:	Quadrajet
Carburettor Number:	One		
Size:	750		
Fuel injection Make:	N/A	Type:	N/A
Supercharged:	No	Type:	N/A
Comments:	Refer Appendix A		

SECTION 3 - TRANSMISSION

3.1. CLUTCH

Make:	GM
Туре:	Diaphragm
Diameter:	264 mm
No. of Plates:	One
Actuation:	Hydraulic
Comments:	None

3.2. TRANSMISSION

Туре:	Synchromesh			
Make:	Muncie M20 (wide ratio)			
	Muncie M21 (close ratio)			
Gearbox location:	Behind engine			
No. forward speeds:	Four			
Gearchange type and location:	H pattern floor mounted			
Case material:	Cast iron or Alloy			
Identifying marks:	N/A			
Comments:	None			

3.3. FINAL DRIVE

Make:	Chevrolet	Model:	Salisbury 10 or 12 bolt		
Туре:	Live rear axle				
Ratios:	Various				
Differential type:	Limited slip				
Comments:	None				

3.4. TRANSMISSION SHAFTS (EXPOSED)

Number:	One
Location:	Gearbox to final drive
Description:	Open tailshaft with twin uni joints
Comments:	Steel

3.1. WHEELS & TYRES

Wheel type - Original:	Pressed disc	Material - Original:	Steel	
Wheel type - Allowed:	Period cast	Material - Allowed:	Alloy	
Fixture method:	Studs	No. studs:	Five	
Wheel dia. & rim width	FRON	т	REAR	
Original:	5″ x 14	5" x 14" 5" x 14"		
Allowed	6" x 1	6" x 15"		
Tyre Section:				
Allowed:	Refer approved tyre list.			
Aspect ratio - minimum:	60% minimum aspect ratio.			
Comments:	None			

4.1. FUEL SYSTEM

Tank Location:	Boot floor	Capacity:	61 litres
Fuel pump, type:	Mechanical, engine block	Make:	AC
Comments:	None		

4.2. ELECTRICAL SYSTEM

Voltage:	12	Alternator fitted:	Alternator	
Battery Location:	Engine compartment			
Comments:	None			

4.3. BODYWORK

Туре:	Closed	Material: Steel	
No. of seats:	Five	No. doors:	Two or Four
Comments:	None		

4.4. DIMENSIONS

Track - Front:	1438 mm	Rear:	1430 mm
Wheelbase:	2794 mm	Overall length:	4138 mm
Dry weight:	1202 kg		
Comments:	None		

4.5. SAFETY EQUIPMENT

Refer applicable Group Regulations

Appendix A

Suspension

Front

Spring height adjustment permitted.

Rear

Spring height adjustment permitted.

Carburettor

Barry Grant reproduction carburettor not approved.

Block

Spare part 10066034 GM performance parts replacement small block 305, 327 & 350, four bolt design with split rear seal.

Logbook endorsed and the engine sealed required.

Spare part 88962516 GM performance parts replacement small block 305, 327 & 350, four bolt design with one-piece rear seal, a kit to retain split rear seals is available and will be permitted. Logbook endorsed and the engine sealed required.

88962516 Engine Block Casting Numbers

N/A

10066034 Engine Block Casting Numbers

3782870	3789817	3790721	3791362	3794460	3852174	3858174
3858180	3858190	3868657	3876132	3892657	3903352	3914660
3914678	3932368	3955618	3959512	3970010	3970014	3970016
Or others by specific approval						

Cylinder Heads

GM Cylinder Head Casting Numbers

		0				
3782461	3890462	3917291	3917292	3917293	3927185	3927186
3927187	3927188	3932441	3947041	3973414	3973487	3986316
3986339	3991492	3998916	3998993			
Or others by specific approval						

Approved substitute heads are:

- Dart Iron Eagle 180 SBC 23 Degree cast iron part no 10120010 *
- RHS "Pro Action" 23 degree Cast Iron SBC head (180cc Intake Runner/64cc chamber).
 Part No. 12317 straight plug
 Part No. 12318 angled plug

The heads are to be in the manufactured state, save for refacing the cylinder gasket face and matching the inlet ports by not more than 12mm from the port face.

* Dart Iron Eagle require the use of a MSD Soft Touch rev limiter Part No 8728 with a 7500 RPM limit. The limiter will be subject to testing at race meetings. The limiter will be located in an easily accessible position within the engine bay.

Sealing procedure for engines using the substitute cylinder head

- 1. Engine to be assemble to short motor without sump.
- 2. Heads to be assembled ready to be fitted to engine.
- 3. 2 sump bolts/studs to be drilled. 2 top timing case bolts/studs to be drilled.
- 4. The sealer will pick two valves from one cylinder of either head to be removed to check that under the valve head and the ports are unmodified and that the valve heads are 1.94" in diameter for the inlet, and 1.6" for the exhaust.
- 5. Check the inlet and exhaust ports are unmodified except for the allowance allowed, from the manifold faces, into the port for manifold alignment.
- 6. Combustion chambers are to be as per above.
- 7. Measure bore and stroke.
- 8. Note whether 2 bolt or 4 bolt block.
- 9. Fit sump and fit seal. Seal timing case.
- 10. Fit heads and drill holes in appropriate positions in the corners of the block and heads to enable wire and seals to be fitted.
- 11. Seal heads to block. Note seal numbers. Competitor gets a signed sealers document.

Note: If the heads are removed, they must be re-sealed following the above points 4, 5, 10 and 11.

Allowances

- 1. Surfacing of the head face is allowed to achieve required combustion chamber volume or restore the cylinder head from engine failure damage and/or overheating.
- 2. K Line .030" bronze valve guide inserts are allowed if required and to recondition to standard size from excessive wear.
- 3. Port match inlet and exhaust ports to manifold to a maximum of the allowed depth from the manifold face. Inlet and exhaust ports must be left completely untouched from under the valve seats to within allowed depth from the manifold face. Machining is allowed of the valve spring pad and valve guide outside diameter and length as well as pushrod holes. This will enable spring locators, valve springs, stem seals, valve spring installation height and pushrod clearance to be correctly set up and fitted.
- 4. Valve seat cutting/grinding is allowed, but the original valve sizes of inlet and exhaust must be retained. No machining is permitted under the valve seat.
- 5. No machining is permitted in the combustion chamber. Combustion chambers must be left completely untouched except for original machining by the manufacturer. i.e. No machining, no hard or soft wire brushing, no coarse or fine grinding either by hand, machine or high-speed grinder etc, no shot peening, no sand blasting, no glass bead blasting, no water blasting, no hand scraping, no filing, no emery wheels or stones, no acid etching, no chiselling, no hammering or pneumatic peening, no flexi honing, no spark eroding, no removal of any metal by milling machine.

